



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5564-3

Job Sheet 186790



Part No: D5564-3

Job Qty: 20 ea

Part Name: Middle Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: Stock

Description:

Note: D5564 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18/07/31 AS PER DWG REV:B
JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	20 pcs	12/14/18	12/14/18	0.00	2.00	Waterjet - Flow		SC 18/11/26
120	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC2		SC 18/11/26
130	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC8		38
140	Brake NC	20 pcs	12/14/18	12/14/18	0.00	1.11	Brake NC 1		9-983 SB
150	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC5		38
160	Packaging	20 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3 WA001-17 DO		DEC 12 2018
170	QC21-SA	20 Ea	12/14/18	12/14/18	0.00	0.00	QC21		21 DEC 19 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : WA001-17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.8400 sf (.092 ea)	110-Waterjet - Flow - 1	5/2 3205

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	2	157	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 10:48 AM dart.white.jesse



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S131500



Part: D5564-3

Job No: 186790

Serial No/Batch: S131500

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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